

LAUNCH LEAN SIX SIGMA IN 3 MONTHS

*Timing and activities can be adjusted to your needs.



Live Onboarding: Get your teams set up easily

Monthly Coaching Sessions: Get strategic + project support

VIEW PRICING

SCHEDULE CONSULTATION



SUBSCRIPTION PLANS | All GLSS Membership Plans include access to all courses! INDIVIDUAL PLAN | \$199/year | 1 SeatBUSINESS PLAN | \$4,999/year | 50 SeatsTEAM PLAN | \$2,499/year | 20 SeatsENTERPRISE PLAN | \$9,999/year | 500 Seats ENTERPRISE PLAN | \$9,999/year | 500 Seats

I QGLSS	YELLOW BELT	GREEN BELT	BLACK BELT
Training Cost	\$99	\$399	\$899
Certification Cost	Included	Included	Included
Estimated Completion Time	2 Hours	4 Days / 32 Hours	6 Days / 48 Hours
Learning Management System	Υ	Υ	γ
Training	Online, Self-Paced	Online, Self-Paced	Online, Self-Paced
Certification	Online, 40 Multiple Choice Questions	Online, 130 Multiple Choice Questions	Online, 185 Multiple Choice Questions, Project and Elective
Project Management Software	Optional (<u>Kure</u>)	Optional (<u>Kure</u>)	Optional (<u>Kure</u>)
Statistical Software	Optional (<u>Kure</u>)	Optional (<u>Kure</u>)	Optional (<u>Kure</u>)
Coaching	<u>Optional</u>	<u>Optional</u>	<u>Optional</u>
CEUs	0.2 CEU	3.2 CEUs	15.4 CEUs
PDUs	2 PDUs	32 PDUs	154 PDUs
INTRODUCTION PHASE			
What is Lean Six Sigma?	Υ	Υ	Ν
Benefits of Lean Six Sigma	Υ	Υ	Ν
Who Uses Lean Six Sigma?	Υ	Υ	Ν
Lean Six Sigma Roles	Υ	Υ	Ν
The 8 Wastes	Y (Covered in Measure Phase)	Υ	Ν
PDCA Overview	Ν	Υ	Y
DMAIC Overview	Υ	Υ	Y
Project Selection	Ν	Υ	Y
Project Selection Facilitation	Ν	Ν	Y
Strategic Alignment With Project Selection	Ν	Ν	Y
The Road to Black Belt Certification	Ν	Ν	Y
Black Belt as Coach	Ν	Ν	Y
Build Leadership Skills	Ν	Ν	Y
Purpose and Project Work	Ν	Ν	Υ
Influence Strategies	Ν	Ν	Y

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	YELLOW BELT	GREEN BELT	BLACK BELT
Facilitation of High-Performing	N	Ν	Υ
Teams DEFINE PHASE			
Project Charter	Y	Y	Y
Problem/Opportunity Statement	N	Ŷ	Y
Goal Statement	N	Y	Y
Customer Value	N	Y	N
Kano Analysis	Ν	Y	Ν
Affinity Analysis	Ν	Υ	Υ
Tree Diagram	Ν	Υ	Ν
Voice Of the Customer (VOC) Translation Matrix	Ν	Y	Y
Process Walk	Y (Covered in Measure Phase)	Υ	Υ
Process Walk Facilitation	Ν	Ν	Υ
Organizational Level Process Map	Y (Covered in Measure Phase)	Y	N
SIPOC (High Level Process Map)	Ν	Y	Y
Value Stream Map	Ν	Y	Ν
Swimlane Map	Y (Covered in Measure Phase)	Y	Ν
Spaghetti Map	Ν	Y	Ν
Communication Plan	Ν	Y	Y
A3	Ν	Y	Ν
Stakeholder Analysis	Ν	Y	Y
Relationship Map	Ν	Y	Y
Threats & Opportunities Matrix	Ν	Y	Ν
Meeting Productivity	Ν	Y	Ν
Ground Rules	Ν	Y	Ν
RACI Matrix	Ν	Y	Ν
Team Dynamics (Alignment Model)	Ν	Y	Y
Plus Deltas	Ν	Y	Ν

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Strengthen Leadership Skills	N	N	Y
Coach Approach - Socratic Method	Ν	Ν	Y
Influence Strategies – Build Ownership	Ν	Ν	Y
Facilitation Skills – Make Meetings Work	Ν	Ν	Y
MEASURE PHASE			
Selecting Measures	γ	γ	γ
Lean Metrics	Ν	Y	Ν
Value Stream Definitions	Ν	Y	Ν
Measuring Customer Demand (Takt Time)	Ν	Y	Ν
Data Types	Ν	Y	Y
Basic Statistical Terms	Ν	Y	Y
P Value	Ν	Ν	Y
Normality and Distributions	Ν	Ν	Y
Anderson-Darling Test for Normality	N	N	Y
Data Collection Planning	Ν	Y	Y
Operational Definitions	Ν	Y	Y
Stratification	Ν	Y	Y
Check Sheets	Ν	Y	Ν
Sampling	Ν	Y	Y
Sampling Strategy	Ν	Ν	Y
Sampling Calculations	Ν	Ν	Y
Measurement Systems Analysis	Ν	Y	Y
Gage R&R – Continuous (MSA)	Ν	Ν	Y
Gage R&R – Discrete (MSA)	Ν	Ν	Y
Capturing Baseline Data	Y	Y	Y
Baseline Measures - Sigma, DPMO, DPU, Percent Defective, Yield, Rolled Throughput Yield	Ν	Y	Y

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Process Capability (Cpk, etc.)	N	N	Υ	
Cost of Poor Quality (COPQ)	N	γ	Ν	
Coach Approach - Balanced Feedback	Ν	Ν	Y	
Influence Strategies - Future Press Release	Ν	N	Y	
Facilitation Skills – Decision Making	Ν	N	Y	
ANALYZE PHASE				
Process Analysis	Y	Y	Υ	
Rework Loops	Υ	Υ	Υ	
Redundancies	N	γ	Υ	
Bottlenecks	N	γ	γ	
Inspections & Decisions	N	γ	γ	
Handoffs	Υ	γ	Υ	
Value Stream Map Analysis	N	γ	Υ	
Value-Add Flow Analysis	N	γ	Υ	
Conduct Data Analysis	N	γ	Υ	
Histograms	N	γ	Υ	
Pie & Bar Charts	Ν	γ	Υ	
Pareto Charts	Ν	γ	Υ	
Run Charts	N	γ	Υ	
Box Plots	N	γ	γ	
The 5 Whys	Υ	Υ	Υ	
The Fishbone Diagram	Ν	Y	Υ	
Develop a Hypothesis	Ν	Υ	γ	
Null & Alternative Hypothesis Statements	Ν	Ν	Υ	
Practical Problem and	N	N	γ	

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	YELLOW BELT	GREEN BELT	BLACK BELT
Lay Hypothesis Testing Groundwork	Ν	Ν	Y
Test Discrete Data	Ν	Ν	Υ
1-Proportion	Ν	Ν	Υ
2-Proportion	Ν	Ν	γ
Chi-Square Test	Ν	Ν	Υ
Test Continuous Normal Data	Ν	Ν	Y
Test for Two Variances (F-Test)	Ν	Ν	Υ
Bartlett's Test	Ν	Ν	Y
One-Sample T-Test	Ν	Ν	Υ
Two-Sample T-Test	Ν	Ν	Υ
1-Way ANOVA Test	Ν	Ν	Y
Test Continuous Non-Normal Data	N	N	Y
Levene's Test	Ν	Ν	Y
One-Sample Sign Test	Ν	Ν	Υ
Mann-Whitney Test	Ν	Ν	Y
Moods-Median Test	Ν	Ν	Y
Test Correlation	Ν	Ν	Y
Regression Test	Ν	Ν	Y
Scatter Plot	Ν	Y	Y
Multiple Regression Test	Ν	Ν	Y
Coach Approach - Guide Hypothesis Testing	N	N	Y
Influence Strategies – Opt-Out Techniques	N	N	Y
Facilitation Skills – Help/Hinder	Ν	Ν	Υ
IMPROVE PHASE			
Team Member Review	Ν	Υ	Ν
Brainstorming Solutions	Ν	Υ	Ν
Analogy	Ν	Υ	Ν
Anti-Solution	Ν	Y	Ν

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TEAM FEAN \$2,433/yeur 20 Seuts	ENTERPRISE PLAN \$3,333/year 500 Seats

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Brain-Writing	N	Y	Ν
Chanelling	Ν	γ	Ν
Design of Experiments (DOE)	Ν	Ν	Y
DOE – One Factor At a Time	Ν	Ν	γ
DOE – Two Factorial	Ν	Ν	Y
DOE – Full Factorial	Ν	Ν	Y
Lean Principles - Value, Flow, Pull, Perfection	N	Y	Ν
Create Flow	Ν	Y	Ν
Batch Size Reduction	Ν	Y	Ν
Single Piece Flow	Ν	Y	Ν
Changeover Reduction (SMED)	Ν	Y	Ν
Work Cell Design	Ν	Y	Ν
Workload Balancing and Demand Levelling	N	Y	N
Cross-Training	Ν	Y	Ν
Parallel Processing	Ν	Y	Ν
Kanbans & Supermarkets	Ν	Y	Ν
Standard Work	Ν	Y	Ν
Standard Work Worksheet	Ν	Y	Ν
5\$	Y	Y	Ν
Future State Map	Ν	Y	Y
Future State Value Stream Map	Ν	Y	Ν
Impact Effort Matrix	Ν	Y	Y
Weighted Criteria Matrix	Ν	Y	Ν
Solution Selection Matrix	Ν	Y	Ν
FMEA (Failure Modes & Effects Analysis)	Ν	Y	Ν
Mistake-Proofing (Poka-yoke)	Ν	Y	Ν
Visual Management	Y	Y	Y
Andons	Ν	Y	Ν

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Kanban Boards	Ν	Y	Ν
Task Boards	Ν	Y	Ν
Rapid Improvement Event (Kaizen)	Ν	Y	N
Quick Wins	Y	Y	Ν
Pilot the Solution	Ν	Y	Ν
Multi-Phase Implementation	Ν	Y	Ν
Full-Scale Rollout	Ν	Y	Ν
Implementation Plan	Y	Y	Y
Coach Approach - Solving for Root Cause	Ν	Ν	Y
Influence Strategies – Building Networks	Ν	Ν	Y
Facilitation Skills – Using Failure and LCS	Ν	Ν	Y
CONTROL PHASE			
Monitoring & Response Plan	Ν	Y	Υ
Select Control Charts	Ν	Y	Y
I & MR Chart	Ν	Y	Υ
X-Bar & R Average and Range Chart	N	N	Y
X-Bar & S Average and Standard Deviation Chart	Ν	Ν	Y
P Chart	Ν	Y	Υ
nNP Chart	Ν	Ν	Υ
C Chart	Ν	Ν	Υ
U Chart	Ν	Ν	Υ
Documentation	Ν	Y	Υ
Storyboard	Ν	Y	Υ
Executive Summary	Ν	Y	Ν
Pursuit of Perfection	Ν	Y	Ν
New Target - Waste Walk	Ν	Y	Ν
Innovation Transfer	Ν	Y	Y

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Influence Strategies – Maintain the Gains	N	N	Y

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Best Practices for Completing a N

Project