

**SUBSCRIPTION PLANS** | All **GLSS Membership Plans** include access to all courses!

**INDIVIDUAL PLAN** | \$199/year | 1 Seat      **BUSINESS PLAN** | \$4,999/year | 50 Seats  
**TEAM PLAN** | \$2,499/year | 20 Seats      **ENTERPRISE PLAN** | \$9,999/year | 500 Seats



	YELLOW BELT	GREEN BELT	BLACK BELT
Training Cost	\$99	\$399	\$899
Certification Cost	Included	Included	Included
Estimated Completion Time	2 Hours	4 Days / 32 Hours	6 Days / 48 Hours
Learning Management System	Y	Y	Y
Training	Online, Self-Paced	Online, Self-Paced	Online, Self-Paced
Certification	Online, 40 Multiple Choice Questions	Online, 130 Multiple Choice Questions	Online, 185 Multiple Choice Questions, Project and Elective
Project Management Software	Optional ( <a href="#">Kure</a> )	Optional ( <a href="#">Kure</a> )	Optional ( <a href="#">Kure</a> )
Statistical Software	Optional ( <a href="#">Kure</a> )	Optional ( <a href="#">Kure</a> )	Optional ( <a href="#">Kure</a> )
Coaching	<a href="#">Optional</a>	<a href="#">Optional</a>	<a href="#">Optional</a>
CEUs	0.2 CEU	3.2 CEUs	15.4 CEUs
PDUs	2 PDUs	32 PDUs	154 PDUs
<b>INTRODUCTION PHASE</b>			
What is Lean Six Sigma?	Y	Y	N
Benefits of Lean Six Sigma	Y	Y	N
Who Uses Lean Six Sigma?	Y	Y	N
Lean Six Sigma Roles	Y	Y	N
The 8 Wastes	Y (Covered in Measure Phase)	Y	N
PDCA Overview	N	Y	Y
DMAIC Overview	Y	Y	Y
Project Selection	N	Y	Y
Project Selection Facilitation	N	N	Y
Strategic Alignment With Project Selection	N	N	Y
The Road to Black Belt Certification	N	N	Y
Black Belt as Coach	N	N	Y
Build Leadership Skills	N	N	Y
Purpose and Project Work	N	N	Y
Influence Strategies	N	N	Y

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Facilitation of High-Performing Teams	N	N	Y
<b>DEFINE PHASE</b>			
Project Charter	Y	Y	Y
Problem/Opportunity Statement	N	Y	Y
Goal Statement	N	Y	Y
Customer Value	N	Y	N
Kano Analysis	N	Y	N
Affinity Analysis	N	Y	Y
Tree Diagram	N	Y	N
Voice Of the Customer (VOC) Translation Matrix	N	Y	Y
Process Walk	Y (Covered in Measure Phase)	Y	Y
Process Walk Facilitation	N	N	Y
Organizational Level Process Map	Y (Covered in Measure Phase)	Y	N
SIPOC (High Level Process Map)	N	Y	Y
Value Stream Map	N	Y	N
Swimlane Map	Y (Covered in Measure Phase)	Y	N
Spaghetti Map	N	Y	N
Communication Plan	N	Y	Y
A3	N	Y	N
Stakeholder Analysis	N	Y	Y
Relationship Map	N	Y	Y
Threats & Opportunities Matrix	N	Y	N
Meeting Productivity	N	Y	N
Ground Rules	N	Y	N
RACI Matrix	N	Y	N
Team Dynamics (Alignment Model)	N	Y	Y
Plus Deltas	N	Y	N

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Strengthen Leadership Skills	N	N	Y
Coach Approach – Socratic Method	N	N	Y
Influence Strategies – Build Ownership	N	N	Y
Facilitation Skills – Make Meetings Work	N	N	Y
<b>MEASURE PHASE</b>			
Selecting Measures	Y	Y	Y
Lean Metrics	N	Y	N
Value Stream Definitions	N	Y	N
Measuring Customer Demand (Takt Time)	N	Y	N
Data Types	N	Y	Y
Basic Statistical Terms	N	Y	Y
P Value	N	N	Y
Normality and Distributions	N	N	Y
Anderson-Darling Test for Normality	N	N	Y
Data Collection Planning	N	Y	Y
Operational Definitions	N	Y	Y
Stratification	N	Y	Y
Check Sheets	N	Y	N
Sampling	N	Y	Y
Sampling Strategy	N	N	Y
Sampling Calculations	N	N	Y
Measurement Systems Analysis	N	Y	Y
Gage R&R – Continuous (MSA)	N	N	Y
Gage R&R – Discrete (MSA)	N	N	Y
Capturing Baseline Data	Y	Y	Y
Baseline Measures – Sigma, DPMO, DPU, Percent Defective, Yield, Rolled Throughput Yield	N	Y	Y

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Process Capability (Cpk, etc.)	N	N	Y
Cost of Poor Quality (COPQ)	N	Y	N
Coach Approach – Balanced Feedback	N	N	Y
Influence Strategies – Future Press Release	N	N	Y
Facilitation Skills – Decision Making	N	N	Y
<b>ANALYZE PHASE</b>			
Process Analysis	Y	Y	Y
Rework Loops	Y	Y	Y
Redundancies	N	Y	Y
Bottlenecks	N	Y	Y
Inspections & Decisions	N	Y	Y
Handoffs	Y	Y	Y
Value Stream Map Analysis	N	Y	Y
Value-Add Flow Analysis	N	Y	Y
Conduct Data Analysis	N	Y	Y
Histograms	N	Y	Y
Pie & Bar Charts	N	Y	Y
Pareto Charts	N	Y	Y
Run Charts	N	Y	Y
Box Plots	N	Y	Y
The 5 Whys	Y	Y	Y
The Fishbone Diagram	N	Y	Y
Develop a Hypothesis	N	Y	Y
Null & Alternative Hypothesis Statements	N	N	Y
Practical Problem and Statistical Problem	N	N	Y
Confirm Hypothesis With Data	N	Y	Y
Confirmation by Observation & Turning Off/On Root Cause	N	Y	N

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Lay Hypothesis Testing Groundwork	N	N	Y
Test Discrete Data	N	N	Y
1-Proportion	N	N	Y
2-Proportion	N	N	Y
Chi-Square Test	N	N	Y
Test Continuous Normal Data	N	N	Y
Test for Two Variances (F-Test)	N	N	Y
Bartlett's Test	N	N	Y
One-Sample T-Test	N	N	Y
Two-Sample T-Test	N	N	Y
1-Way ANOVA Test	N	N	Y
Test Continuous Non-Normal Data	N	N	Y
Levene's Test	N	N	Y
One-Sample Sign Test	N	N	Y
Mann-Whitney Test	N	N	Y
Moods-Median Test	N	N	Y
Test Correlation	N	N	Y
Regression Test	N	N	Y
Scatter Plot	N	Y	Y
Multiple Regression Test	N	N	Y
Coach Approach - Guide Hypothesis Testing	N	N	Y
Influence Strategies - Opt-Out Techniques	N	N	Y
Facilitation Skills - Help/Hinder	N	N	Y
<b>IMPROVE PHASE</b>			
Team Member Review	N	Y	N
Brainstorming Solutions	N	Y	N
Analogy	N	Y	N
Anti-Solution	N	Y	N

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Brain-Writing	N	Y	N
Chanelling	N	Y	N
Design of Experiments (DOE)	N	N	Y
DOE – One Factor At a Time	N	N	Y
DOE – Two Factorial	N	N	Y
DOE – Full Factorial	N	N	Y
Lean Principles – Value, Flow, Pull, Perfection	N	Y	N
Create Flow	N	Y	N
Batch Size Reduction	N	Y	N
Single Piece Flow	N	Y	N
Changeover Reduction (SMED)	N	Y	N
Work Cell Design	N	Y	N
Workload Balancing and Demand Levelling	N	Y	N
Cross-Training	N	Y	N
Parallel Processing	N	Y	N
Kanbans & Supermarkets	N	Y	N
Standard Work	N	Y	N
Standard Work Worksheet	N	Y	N
5S	Y	Y	N
Future State Map	N	Y	Y
Future State Value Stream Map	N	Y	N
Impact Effort Matrix	N	Y	Y
Weighted Criteria Matrix	N	Y	N
Solution Selection Matrix	N	Y	N
FMEA (Failure Modes & Effects Analysis)	N	Y	N
Mistake-Proofing (Poka-yoke)	N	Y	N
Visual Management	Y	Y	Y
Andons	N	Y	N

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Kanban Boards	N	Y	N
Task Boards	N	Y	N
Rapid Improvement Event (Kaizen)	N	Y	N
Quick Wins	Y	Y	N
Pilot the Solution	N	Y	N
Multi-Phase Implementation	N	Y	N
Full-Scale Rollout	N	Y	N
Implementation Plan	Y	Y	Y
Coach Approach – Solving for Root Cause	N	N	Y
Influence Strategies – Building Networks	N	N	Y
Facilitation Skills – Using Failure and LCS	N	N	Y
<b>CONTROL PHASE</b>			
Monitoring & Response Plan	N	Y	Y
Select Control Charts	N	Y	Y
I & MR Chart	N	Y	Y
X-Bar & R Average and Range Chart	N	N	Y
X-Bar & S Average and Standard Deviation Chart	N	N	Y
P Chart	N	Y	Y
nNP Chart	N	N	Y
C Chart	N	N	Y
U Chart	N	N	Y
Documentation	N	Y	Y
Storyboard	N	Y	Y
Executive Summary	N	Y	N
Pursuit of Perfection	N	Y	N
New Target – Waste Walk	N	Y	N
Innovation Transfer	N	Y	Y

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Influence Strategies – Maintain the Gains	N	N	Y
Best Practices for Completing a Project	N	N	Y